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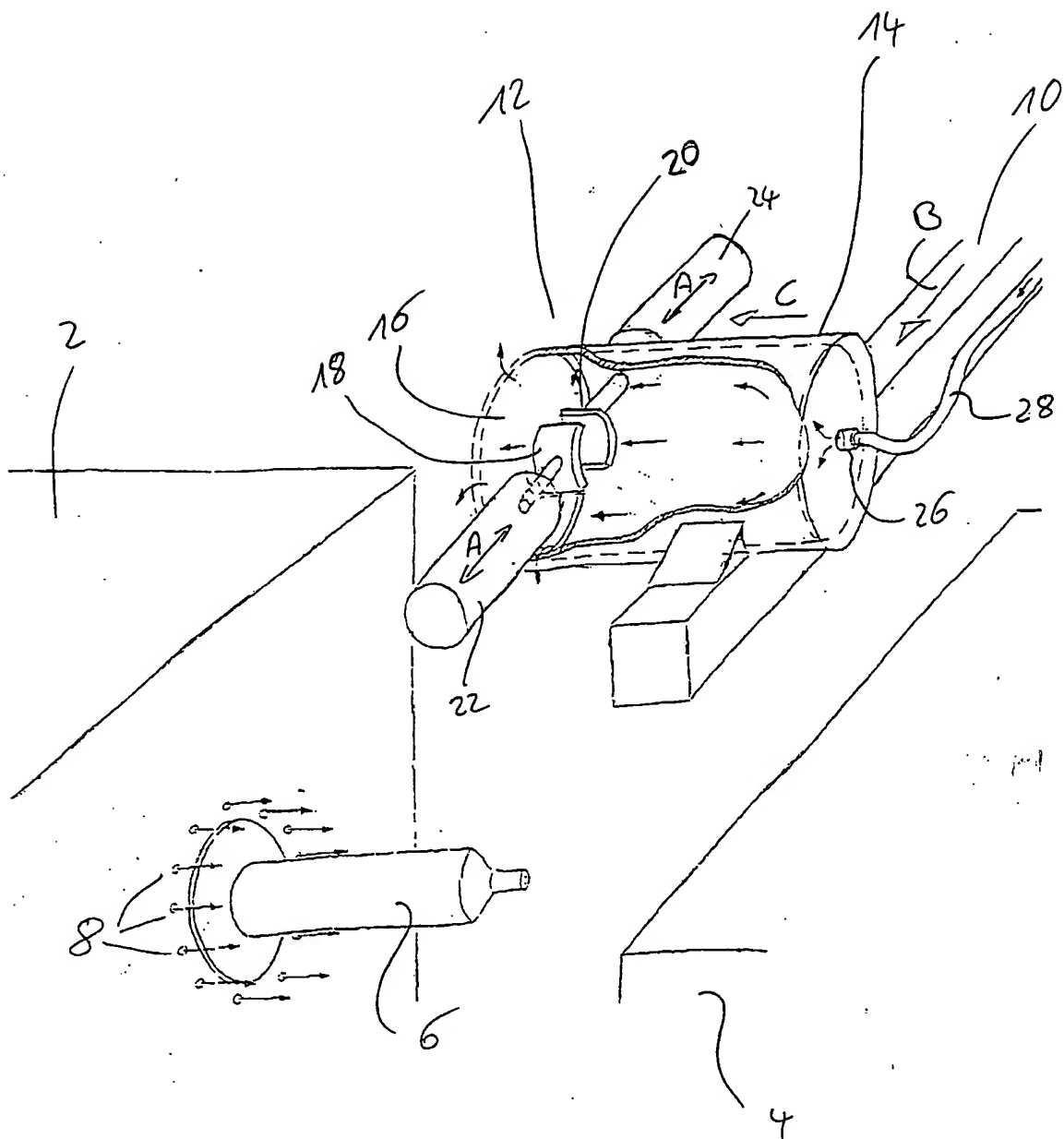
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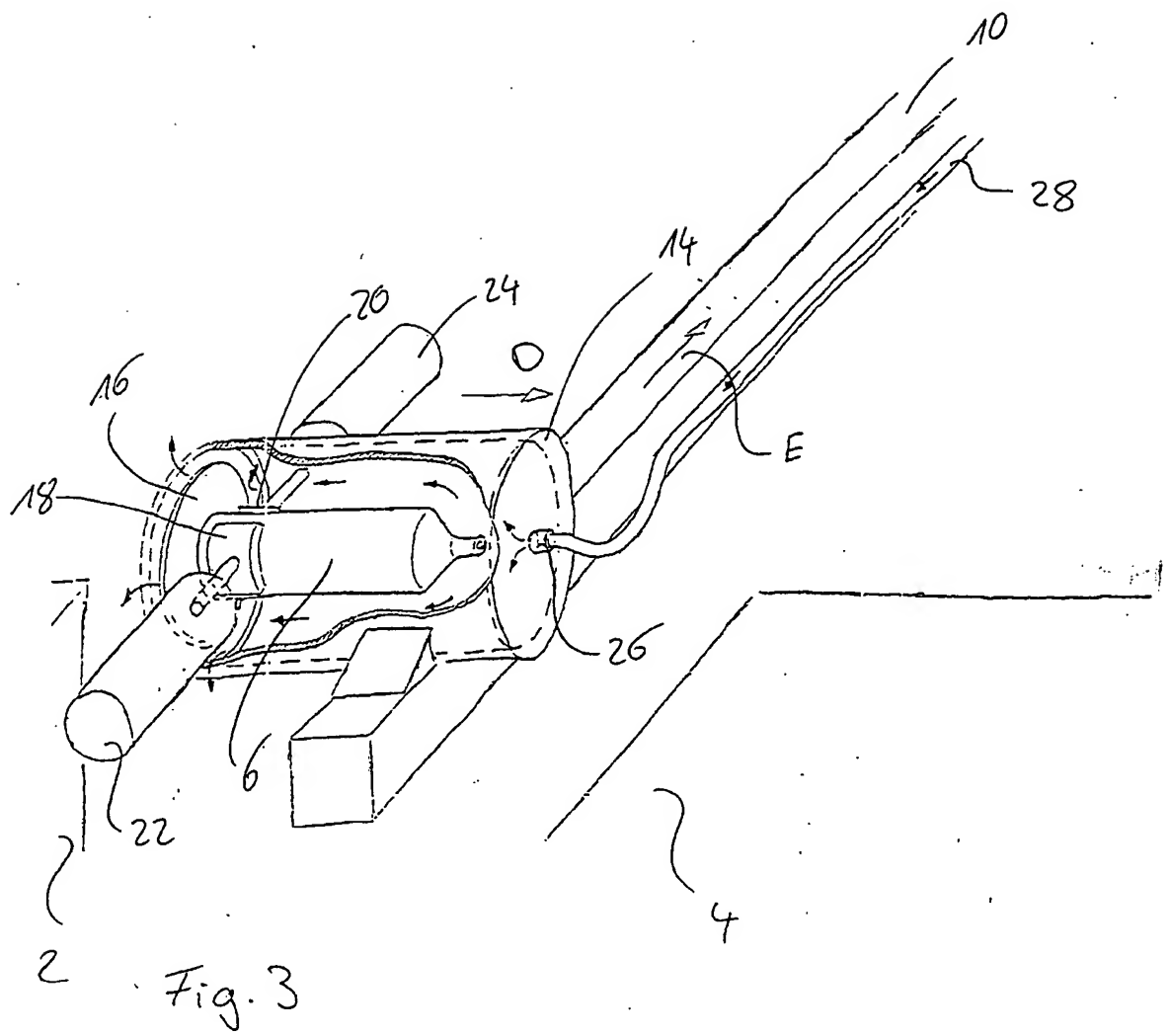
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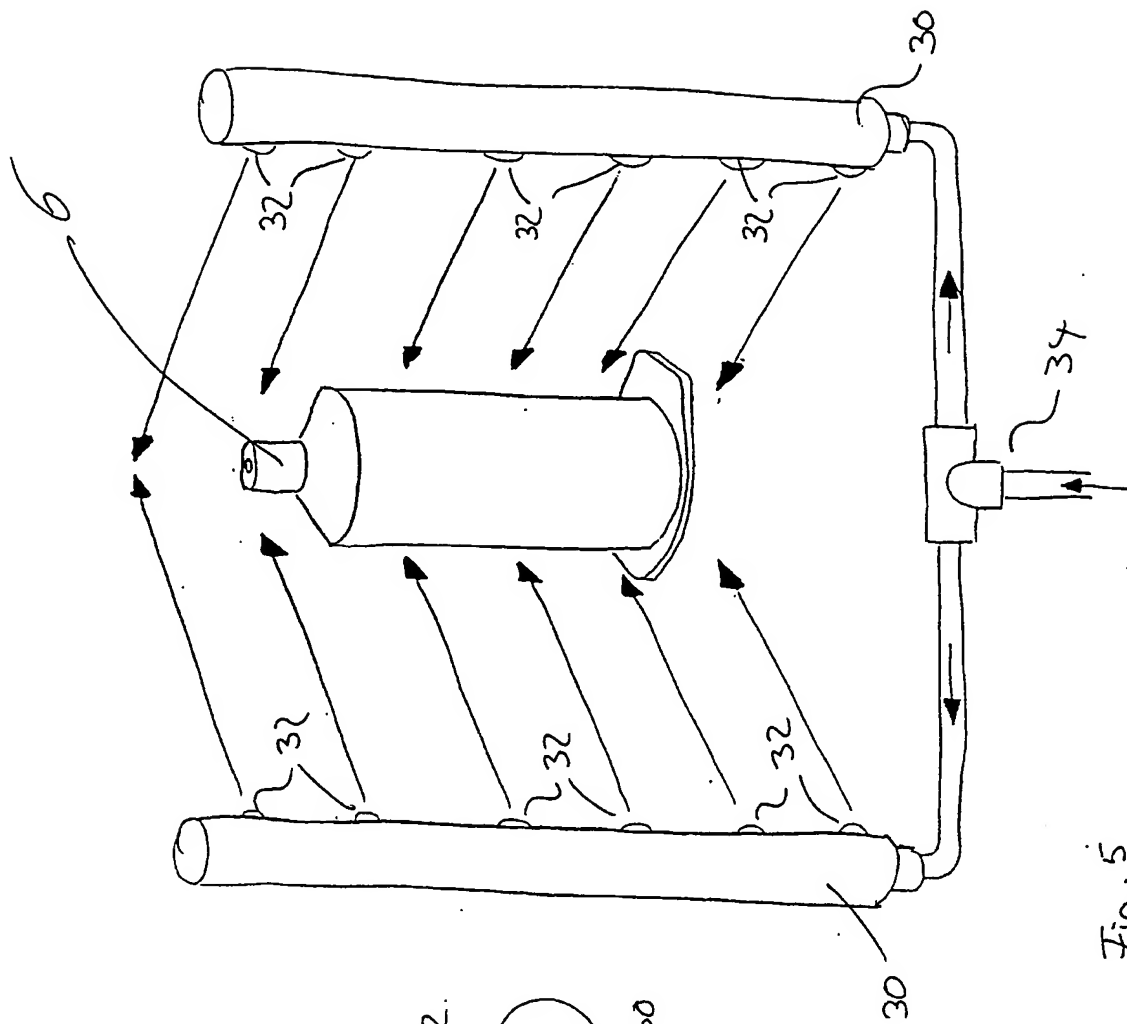


Fig. 5

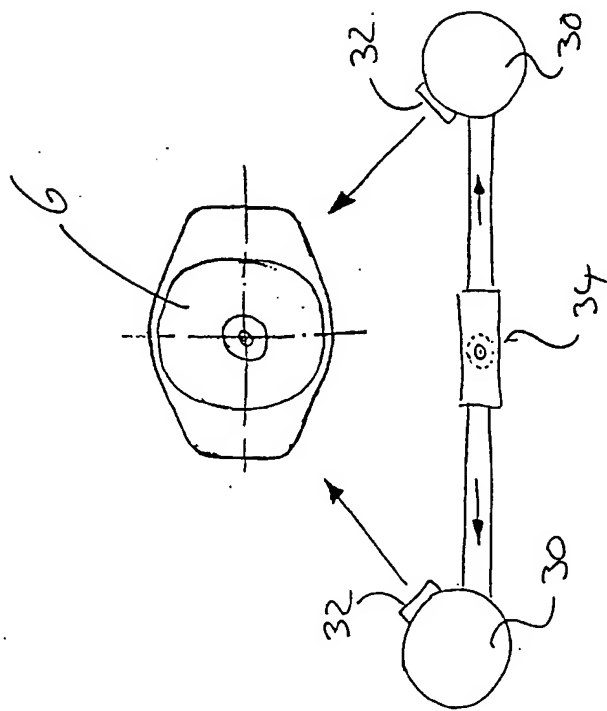


Fig. 4

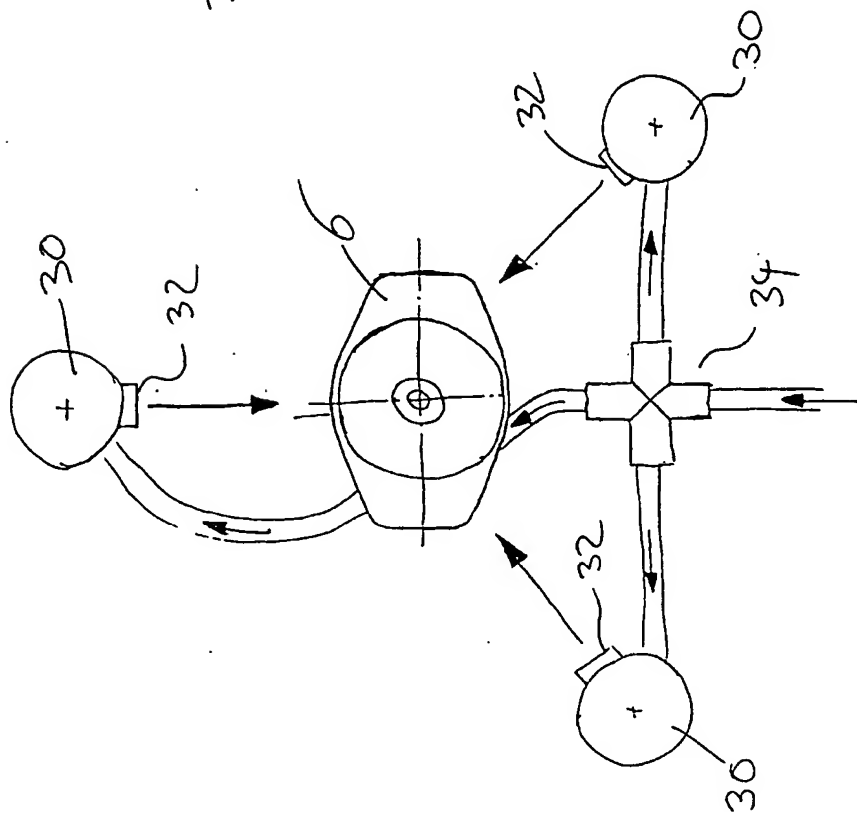


Fig. 6

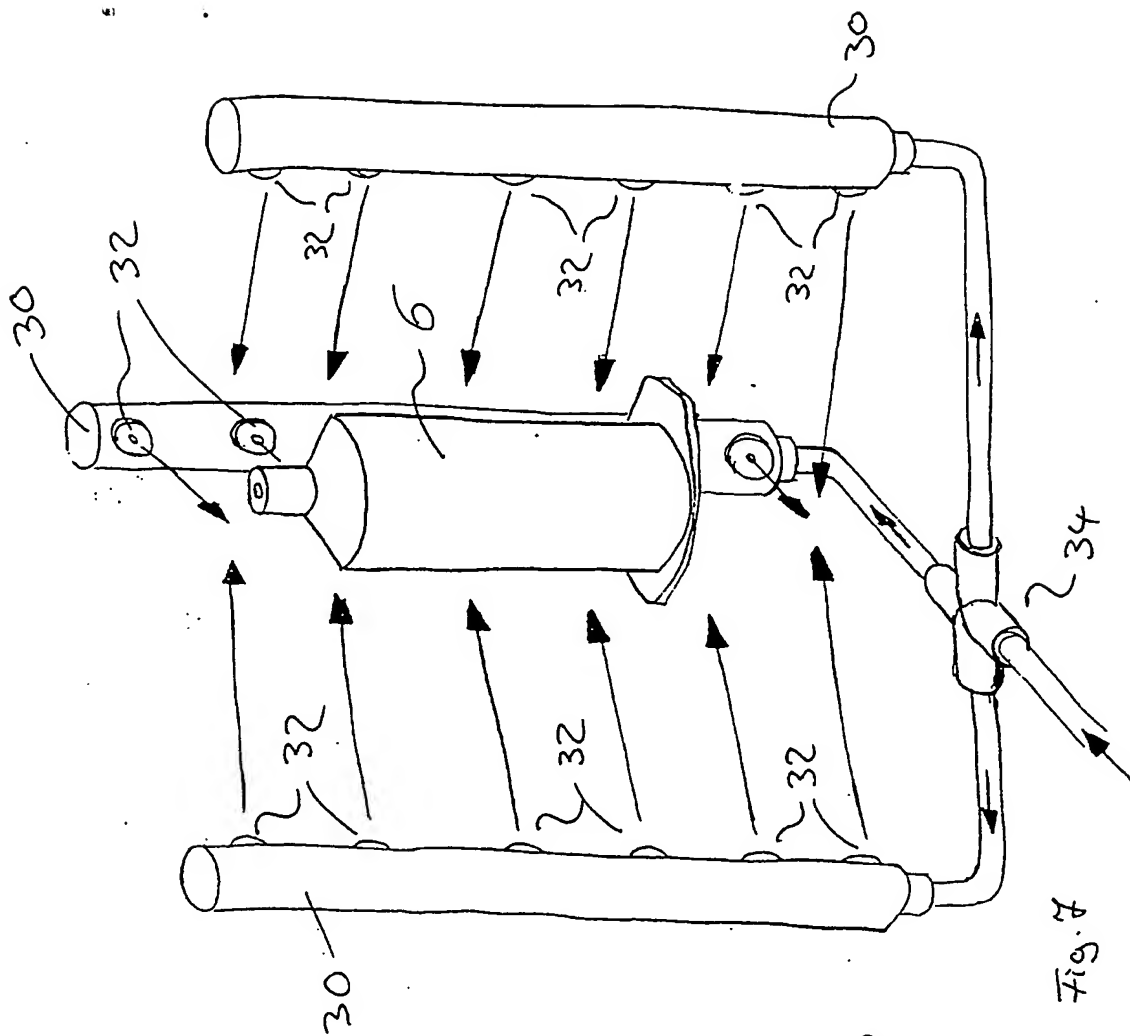


Fig. 7

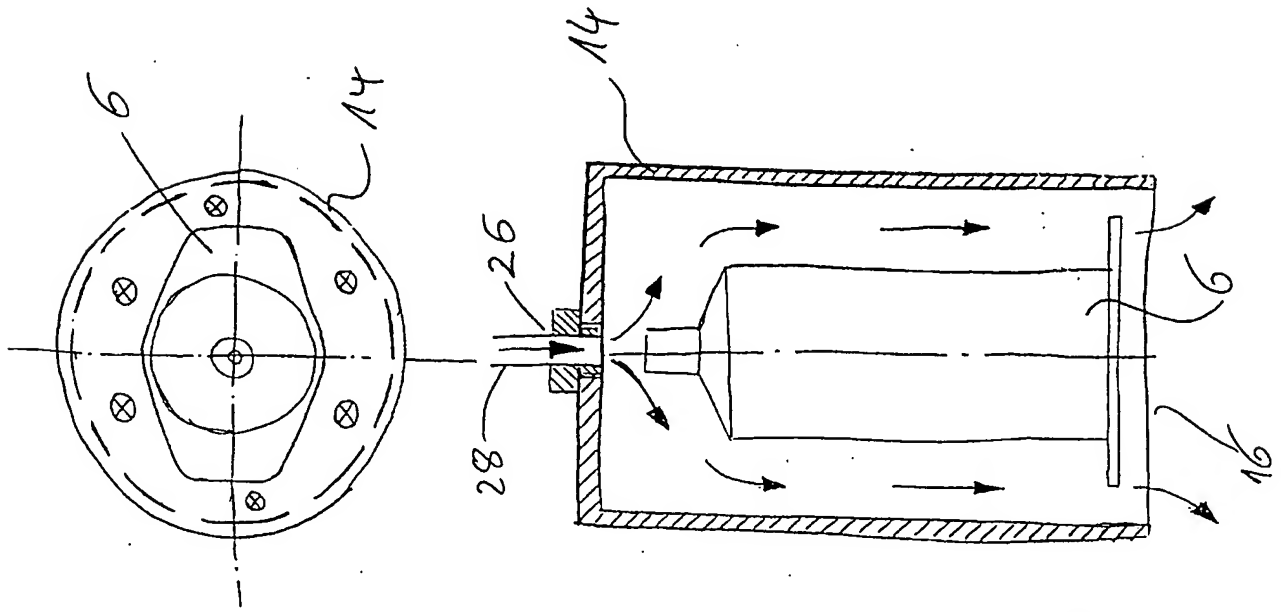


Fig. 8

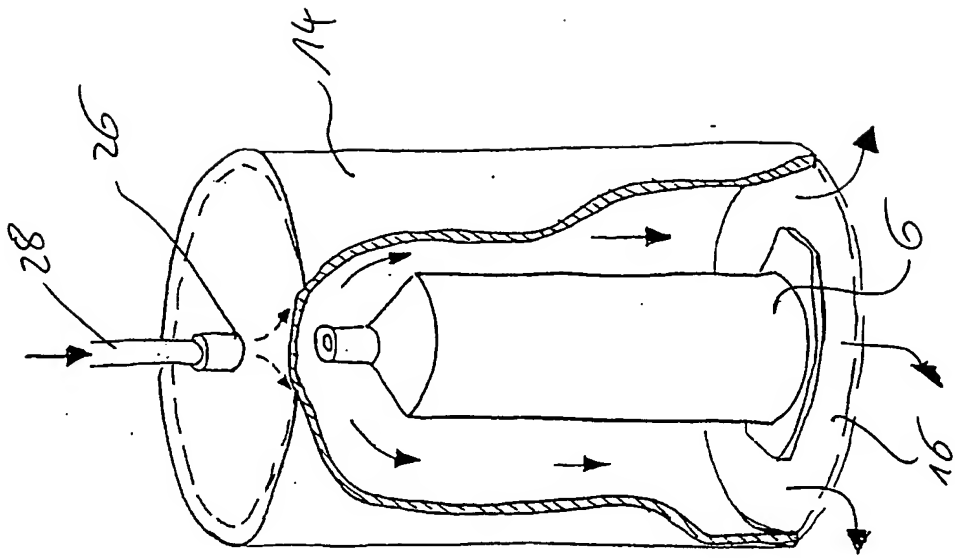
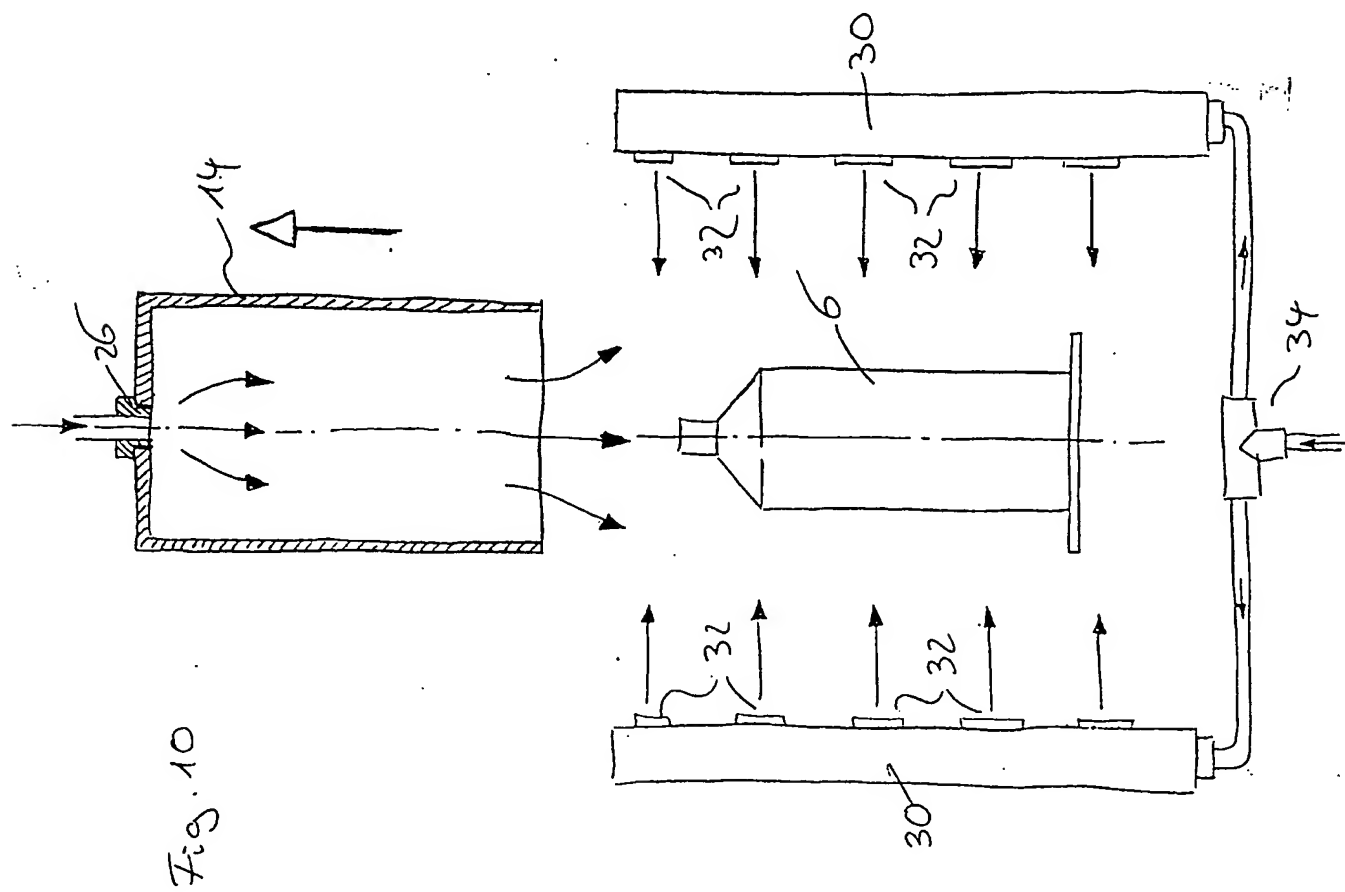
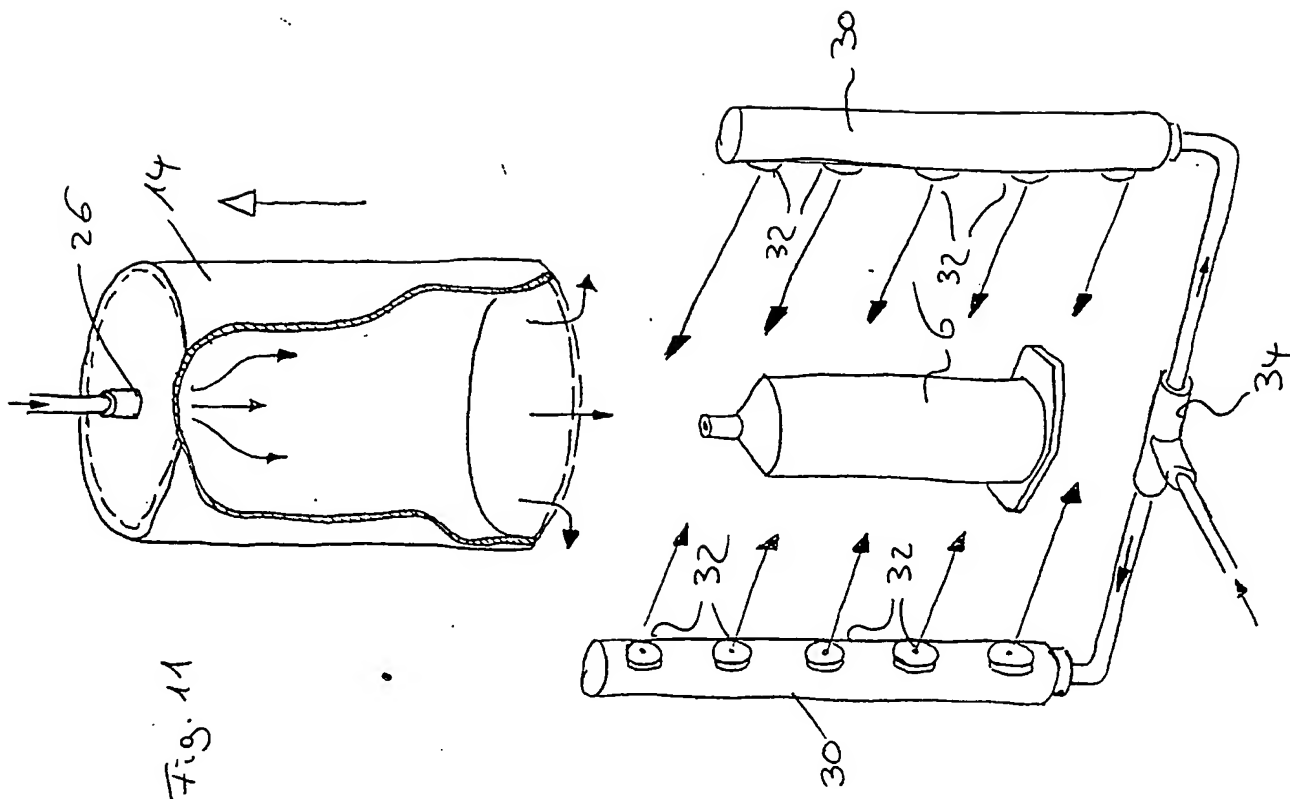


Fig. 9



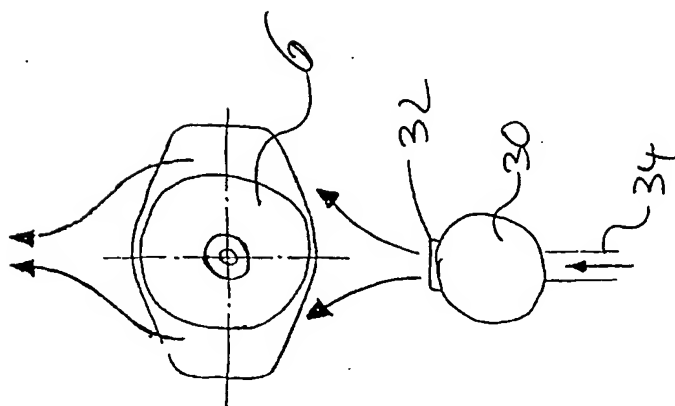


Fig. 12

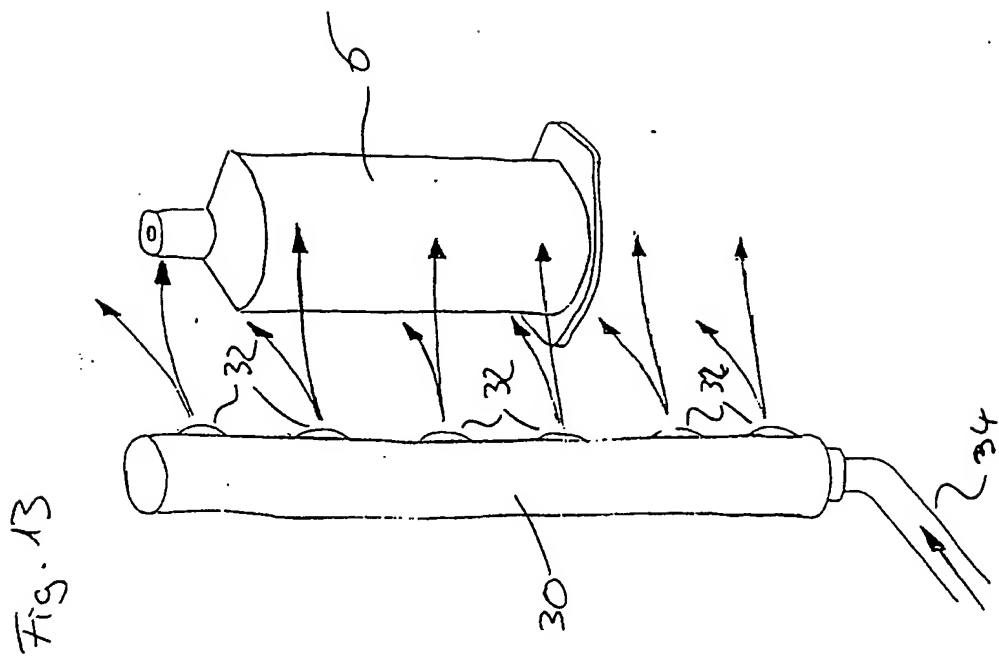


Fig. 13

Fig. 14

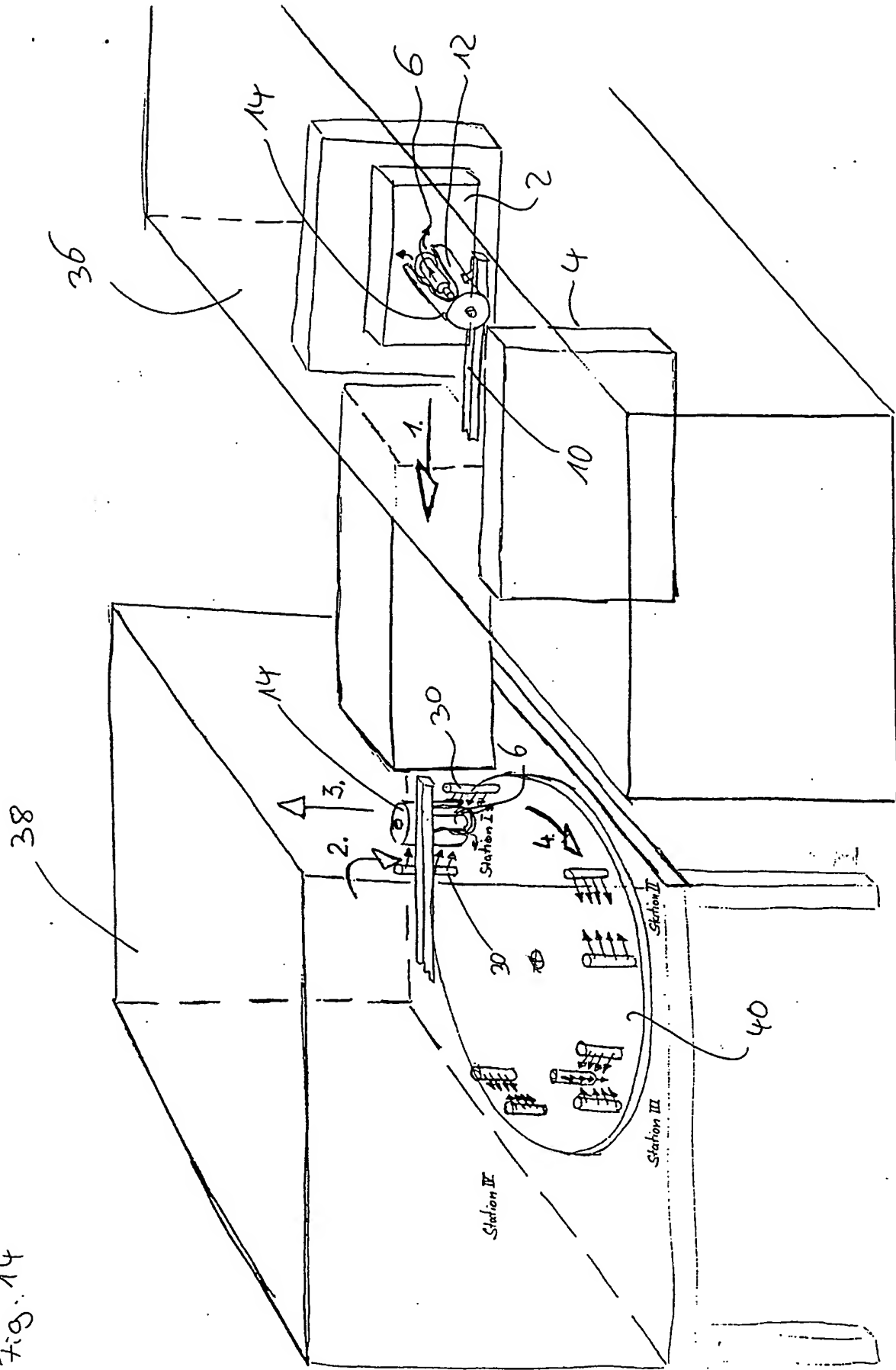
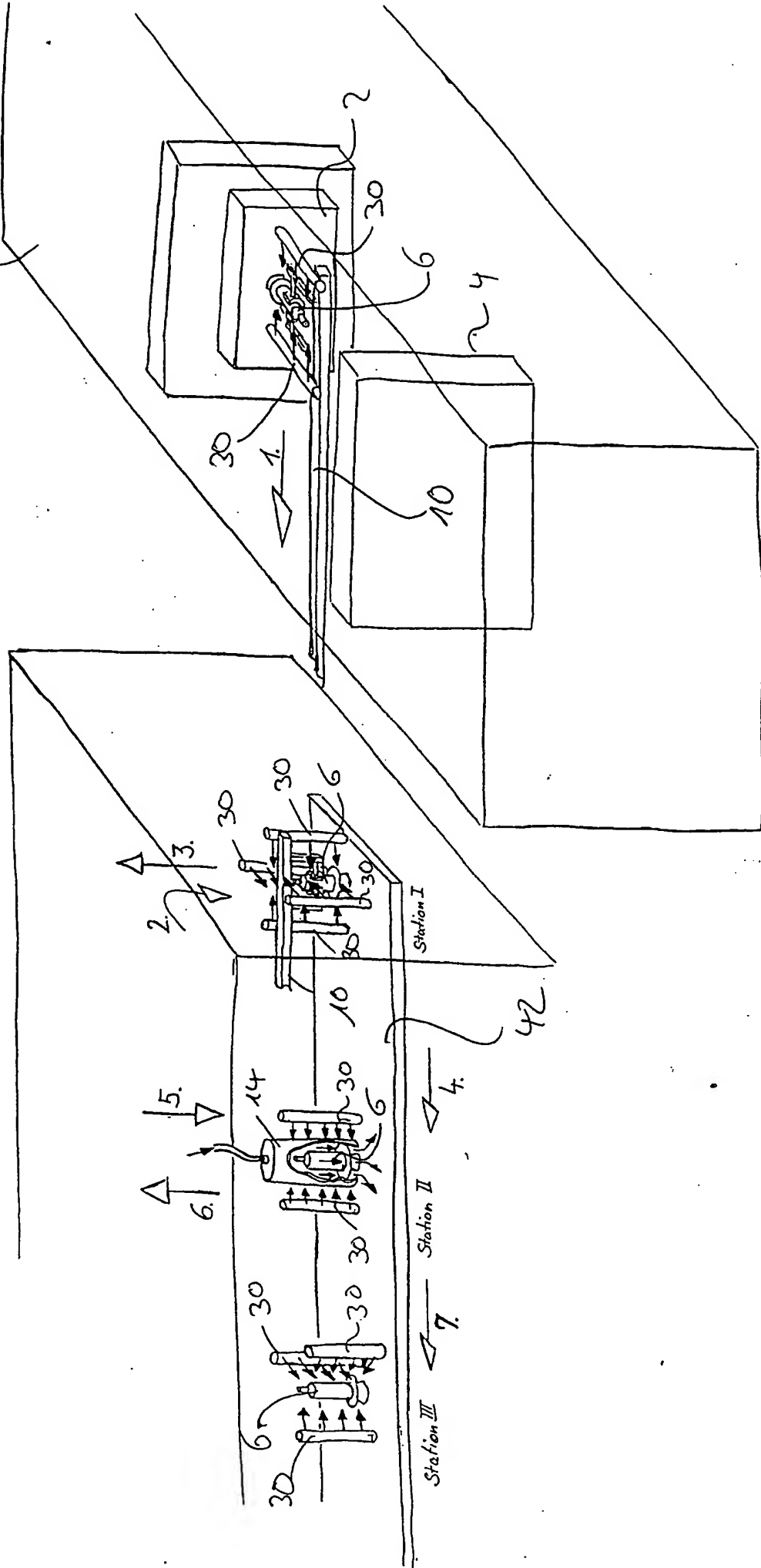
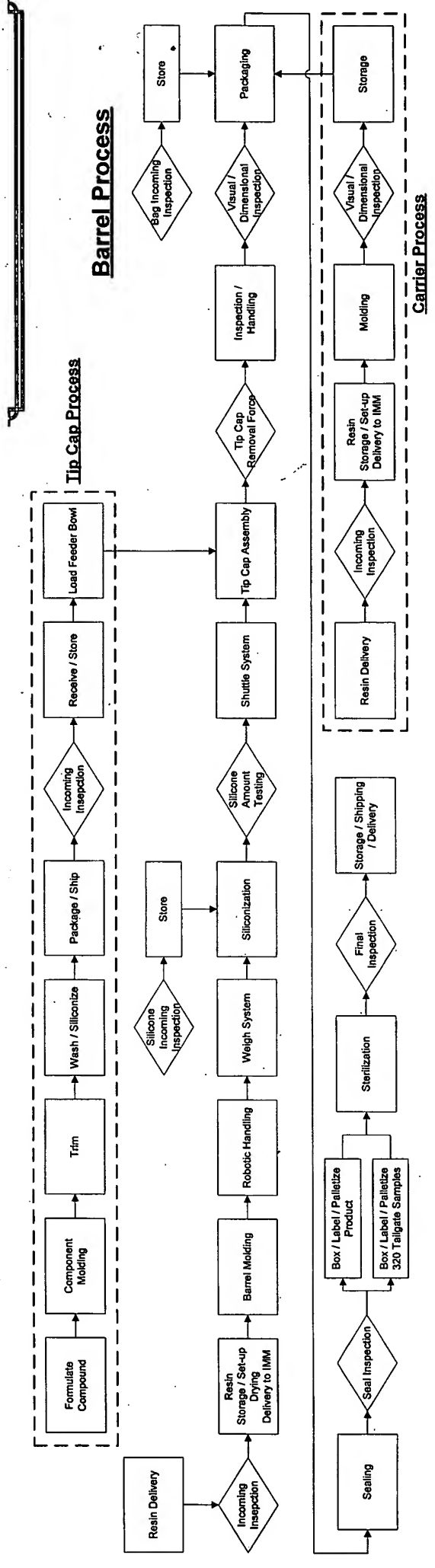


Fig. 15

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File. 16

Process - Barrel Robotics - 3

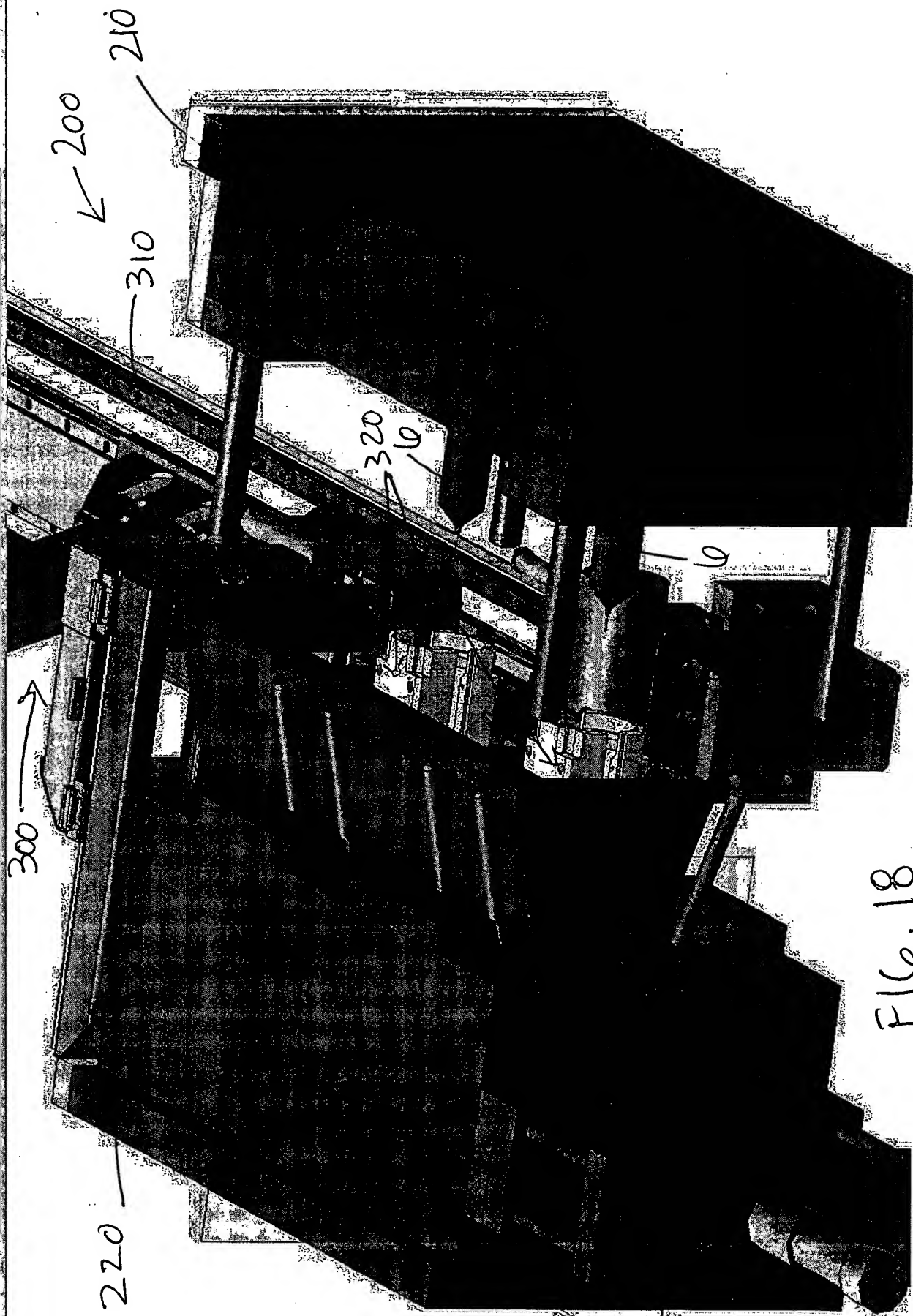


FIG. 18

Process – Barrel Robotics - 4

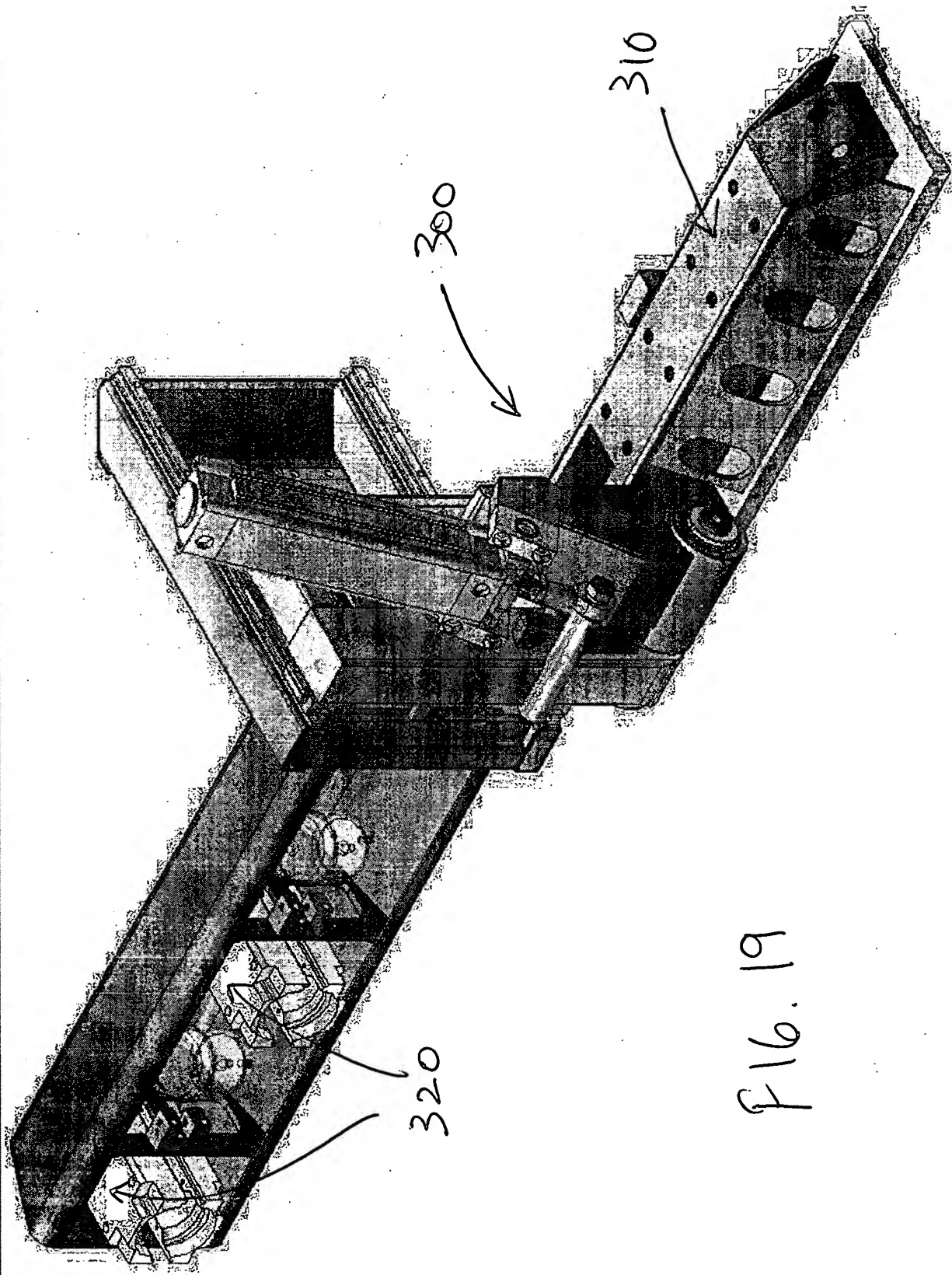
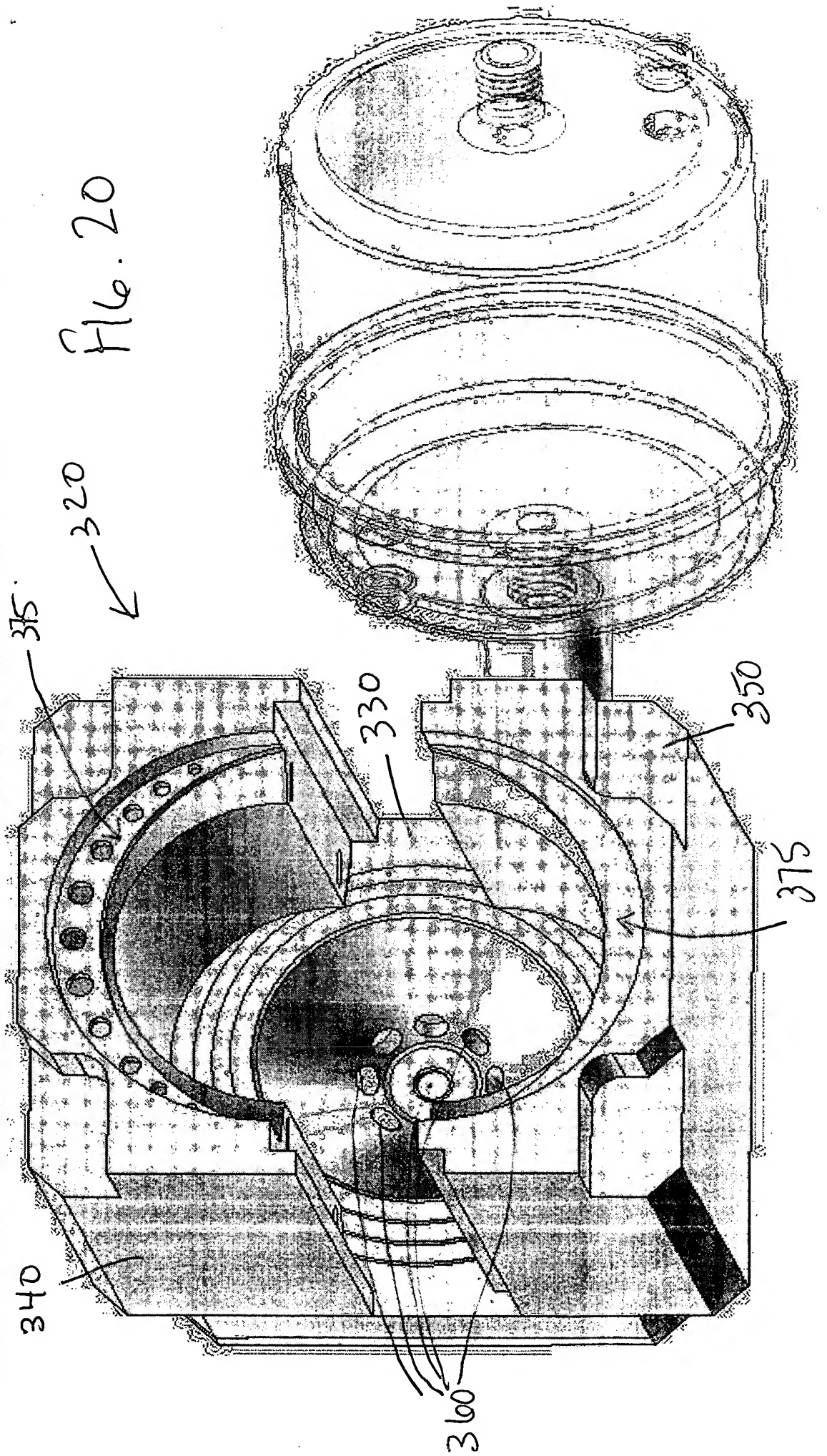


Fig. 16.19

Process – Barrel Gripper



Process – Barrel Air Shield

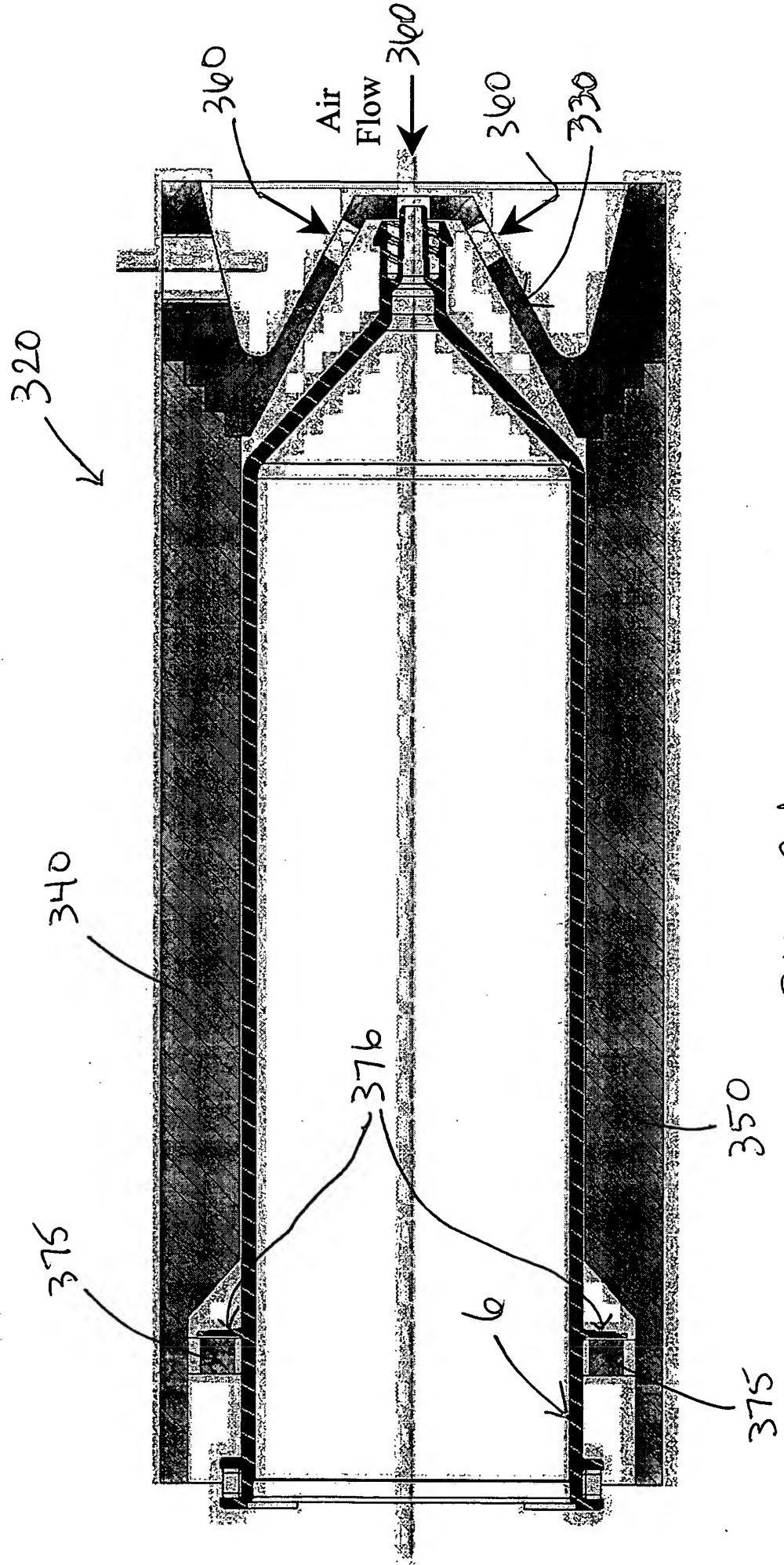


FIG. 21